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the finished product must go on to be treated with other chemicals or for some other applications [8]. for this the finished product should be chopped up into little pieces and the pieces should be made into yet more products. sometimes it may be routed through a number of other machines operating in tandem with one other [9]. 2) extruder extrusion is the process in which a stream of material is squeezed through the opening of a die plate. usually the die plate is made up of a number of slots or orifices. the orifices have the shape of the product to be created, for example for producing filaments. if the die plate has multiple orifices, the product will be blended into a mass and then cut to give individual products, for example fibre filaments or strands [3]. machines are run by an operator who is responsible for creating the raw materials and the finished products. the operator would do this by loading the material into the machine, setting the parameters of the machine so that it can perform its task, and then setting the parameters for the next task. at the same time the process should be monitored to identify any problems before they become a crisis that leads to a jam. occasionally, machinery may break down and prevent the operator from continuing to operate the machine, this is known as 'blocking' [10]. the size, shape, mechanical property (impedance), plasticity and any special property of the material selected for the particular product can be predicted by means of extruder. the combination of all these properties results in the final product [8].

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injection molding is another common process used in manufacturing plastic items. the principle of this process is to melt the plastic and inject it into the cavity of a mold. this action is done by the injection molding machine. an electric screw rotates while rotating continuously and throws the plastic material into the cavity. simultaneously, the metal jaw draws the plastic material by the force of the rotation screw (the number of rotations). the plastic article is a base, a structure, a part or component manufactured by the joining of extrusions. it is one of the best methods to manufacture plastic objects. there are different types of r&d in the plastic extrusion industry. all of the r&d in the plastic extrusion industry are measured in properties such as strength, permeability, stiffness, durability, stiffness, hardness, and impact strength [1]. in the injection molding process, materials are melted from the hopper in the molten state at a high temperature and

poured into the mold. the plastic starts solidifying in the mold. the plastic is cooled in the mold. from this cooling process, heat forms in the mold and the plastic hardens. this method is used to manufacture various items such as car bumpers, toys, jars, and so on. injection molding and extrusion processes, despite their similarities, are not always used together in manufacturing plastic items. the injection molding process is used for different materials as compared to the extrusion process. the polymer material is made in liquid state and forced in the cavity by the extruder screw. depending on the mold temperature, the plastic hardens quickly. the cooling process is necessary because the plastic is not molten when it is being forced to the cavity. the extrusion process and the injection molding process use different parameters for manufacturing. so, the characteristics of the material are different. because of the different characteristics of each material, the injection molding process is used for different materials as compared to the extrusion process. the injection molding

process needs a fast cooling and a thick walled structure. 5ec8ef588b

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